

### World Leaders in Tubular Finishing Technologies

# CNC COUPLING FINISHING MACHINE

**MODEL** 

**RPC07-2** 

60.3mm to 177.8mm\* 2 3/8" to 7"

\*Nominal Pipe Size





Tooling designed in accordance with product specifications.



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# Designed for API & Premium Connections

- Product Rotating Technology
- Quality and Accuracy Unmatched by Conventional Lathes
- Tooling Designed To Optimize Machine Productivity
- Exclusive PMC-Colinet Indexing Chuck
- PMC-Colinet Heavy Duty Hydraulic4 Station Turret





RPC07-2
TECHNICAL
SPECIFICATIONS

#### **COUPLING FINISHING:**

- Nominal Diameters: 60.3mm to 177.8mm
- Two Axis CNC Coupling Finisher Product Rotating Technology
- Spindle Speed: 1100 RPM (max.)
- Spindle Motor Power: Up to 70kW (90Hp)
- Indexing Chuck with 6 jaws at 60° intervals -
  - 3 Centering Jaws (fixed position)
  - 3 Clamping Jaws (floating)
     Adjustable clamping pressure
     12mm clamping stroke
- Longitudinal Stroke: 450mm
- Transversal Stroke: 450mm
- Coolant System: 100 liters/min @ 22 bar (26.4 gpm @ 320 psi)
- 45° Cast Iron Slant Bed
- Cast Iron Spindle Housing
- Carriage weight is hydraulic cylinder compensated
- Resin Coated (replaceable) Carriage Slides
- Self-contained spindle lubrication and hydraulic power unit (HPU)
- Machine Guard Assembly
  - Fully encloses cutting zone
  - Captures coolant and chips to protect operator
  - Impact resistant viewing window
- Overall Dimensions: 3584 x 2100 x 2050(mm)
- Approximate Weight: 16,000 kg

### **STANDARD FEATURES:**

- 2 axis main carriage
- Hydraulically actuated chucks with pneumatic chip evacuation
- Integral spindle lubrication and HPU
- Complete set of jaws for API product

#### **OPTIONS:**

- Chip conveyor
- Fully automatic loader/unloader
- Durable and perishable tooling for API & Premium Products

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